STICKEY®

FEURST®

STICKEY®

The Specialist's Choice

FEURST innovates by proposing the **STICKEY®** range. This new range is the first wear parts range using elastic capacity resin, a true revolution in this branch.

Main features of the **STICKEY®** process:

– perfect reliable pin locking system,
– elastic dumping function,
– simple and easy assembling.

Two-component synthetic resin, being introduced using a gun, polymerizes in a few minutes. A consistent assembly is thus achieved enabling to perfectly solidify all components, i.e. adapter, resin, pin and tooth.

This results in a high-performance and high-quality system, with an anti-drop lock system being aided with an ideal elastic element enabling to perfectly adapt its shape to the positioning of the tooth depending on the need. This system enables achieving a final assembly being comparable to the assembly of new parts, even with an adapter having a rather long service life.

The elastic element, by diffusing in the whole available volume, including the clearances volume, creates a braking effect limiting the teeth motion on the adapters and thus significantly reducing the wear of these last ones.

Vertical stresses are balanced via:

– stabilizing flat profiles enabling to maintain stress free the tip on the pin locking system
– side fastening ears enabling a perfect transfer of the loads

The pull-in system makes the tooth integral with the holder. The nose geometry enables the adapter to compensate the vertical, side and longitudinal loads applied to the adapter.

The self-sharpening shape of the tooth ensures a perfect penetration in the material. The vertical, centred and curved pin system enables that the tooth fully uses the bearing faces on the adapter's nose during all multidirectional stresses involved.

TEETH RANGE

STICKEY

A

Abrasion Loader tooth with reinforcement for high friction resistance

AP

Abrasion, Penetration Tooth with high abrasion resistance, efficient penetration

C

Short Short and flat tooth. Refers only to size 1

CE

Loader Loader tooth. For standard low abrasive applications

DPE

Double Penetration Double vector tooth used on buckets' corners for protecting the sides from wear

PE

Penetration Long and sharp tooth ensuring excellent penetration

PR

Penetration, Reinforced Perfect tooth shape for a strong penetration. Excellent compromise wear material / penetration

PRC

Penetration, Short Short tooth, accurate shape to be used as rock cutting tooth

PRR

Penetration, Double Reinforced Enough material for a correct abrasion resistance; perfect shape enabling better penetration

RA

Reinforced, Abrasion Loader tooth to be used for heavy abrasive applications; thick reinforcement

SA

Super Abrasion Very high abrasion resistance with reinforcement ensuring a good penetration

TLR

Standard Long and flat tooth, ideally shaped for digging works; good penetration and high abrasion resistance

ADAPTERS RANGE

STICKEY

TYPE 1

Stantard Adapter for excavators and loaders. Holds perfectly on the Blade. Shape adapted to the tooth; high abrasion resistance

TYPE 2

Flush Adapter of Flush-type for loaders, flush mount. Very high abrasion resistance

TYPE 3

Mini Stantard Adapter for middle-range tractor loaders and mini excavators. For standard applications

TYPE 4

High resistance Adapter for heavy duty excavators and loaders. The yop is protected with an interchangeable cap. Optimum abrasion resistance

TYPE 5

0° Specific adapter to be used when the tooth has to be in the blade axis (ex.: rock transportation, no marks on the floor)

CORNER TYPE 3° AND 6°

Corner adapter To be fitted on the buckets' corners as reinforcement

PA

Wear cap Protection for adapters of Type 4

SHROUD ADAPTER

Shroud-type Adapter Adapter enabling fitting the shroud with the Stickey pin

NS TYPE

Weld-on nose Adapter for rock cutting works and for repairing any adapter

OUR RECOMMENDATIONS

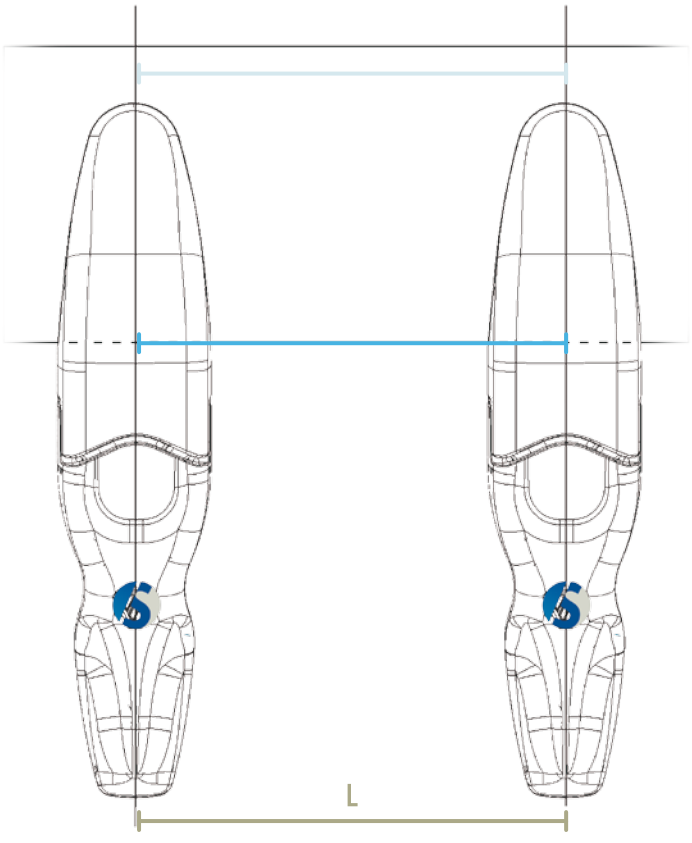
STICKEY

STANDARD	CE	TLR / PR	TLR / PR	CE	CE
HARD	AP	PR / PR-R	PR	DPE / PE / CE / C	DPE / PE / CE / C
ABRASIVE	A / AP / SA	RA / AP / SA / PR-R	A / RA / AP / SA	–	–
VERY HARD	AP	DPE / PE / PRC / PR-R	DPE / PE	DPE / PE	DPE / PE

TABLE: TERRAIN /MACHINE

SIZE / TOOTH	BREAK OUT FORCE (TN)	A	AP	C	CE	DPE	PE	PR	PRC	PRR	RA	SA	TLR
SM	<3				•								
S1	3–6			•	•		•						
S2	5,5–7,5				•		•						
S3	6–9				•	•	•	•					•
S4	9–14	•			•	•	•	•			•		•
S5	14–17	•			•	•	•	•			•		•
S7	17–22	•			•	•	•	•					•
S9	22–30	•	•		•	•	•	•					•
S11	30–40		•			•	•	•	•	•	•	•	•
S13	40–50		•			•	•	•	•	•	•	•	•
S15	50–75		•				•	•	•	•			•
S17	75–100							•	•				

AVAILABLE TEETH TYPES / SIZES



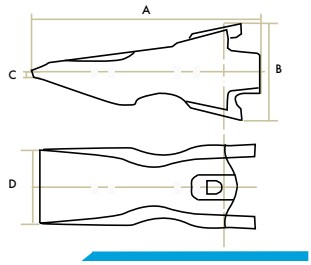
RECOMMENDED DISTANCES
BETWEEN ADAPTERS AXES

LOADER			EXCAVATOR	
L [mm]		SIZE	L [mm]	
MINI	MAXI		MINI	MAXI
170	195	SM	100	150
180	205	S1	135	190
190	250	S2	170	240
200	275	S3	185	260
225	305	S4	210	290
285	355	S5	235	335
325	405	S7	270	380
375	470	S9	310	435
470	595	S11	395	555
450	650	S13	400	600
500	700	S15	400	650
550	800	S17	450	700

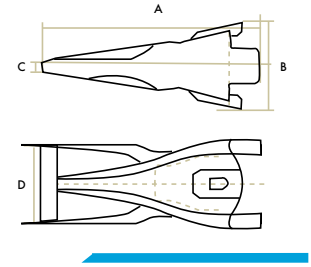
DISTANCES BETWEEN AXES

TEETH

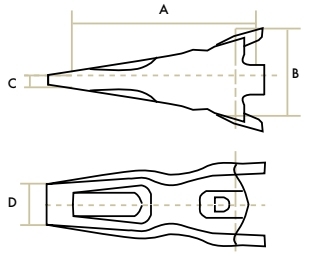
STICKEY



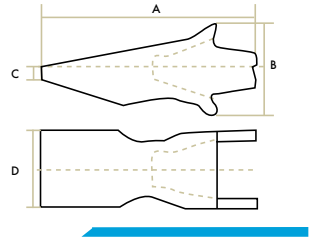
A RA



C CE



PR PRR PRC



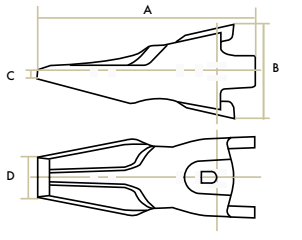
SA

SIZE	TYPE	PART NO.	WEIGHT [kg]	DIMENSION [mm]			
				A	B	C	D
M	CE	SM CE	0,38	112	46	4	35
1	CE	S1 CE	0,95	150	64	6	47
1	C	S1 C	0,70	120	62	5	45
1	PE	S1 PE	0,75	162	62	9	7
2	CE	S2 CE	1,45	166	75	5	56
2	PE	S2 PE	1,30	193	73	8	8
3	TLR	S3 TLR	2,10	186	80	6	66
3	PR	S3 PR	1,90	189	80	5	35
3	PE	S3 PE	1,50	207	80	6	6
3	DPE	S3 DPE	2,00	205	80	6	95
3	CE	S3 CE	1,90	180	80	7	66
4	TLR	S4 TLR	3,20	214	92	6	76
4	PR	S4 PR	2,90	218	92	6	40
4	PE	S4 PE	2,70	238	92	7	7
4	DPE	S4 DPE	3,30	235	92	7	110
4	CE	S4 CE	3,10	211	92	9	76
4	A	S4 A	3,60	214	92	9	76
4	RA	S4 RA	4,55	214	91	12	84
5	TLR	S5 TLR	4,65	248	107	8	88
5	PR	S5 PR	4,45	252	107	8	46
5	PE	S5 PE	3,65	275	107	8	8
5	DPE	S5 DPE	5,10	275	107	6	130
5	CE	S5 CE	5,30	248	107	11	88
5	A	S5 A	5,85	248	107	11	88
5	RA	S5 RA	8,20	268	107	17	100
7	TLR	S7 TLR	7,50	287	124	10	102
7	PR	S7 PR	7,30	293	124	9	54
7	PE	S7 PE	6,20	303	124	9	9
7	DPE	S7 DPE	8,20	320	124	6	152
7	CE	S7 CE	8,80	290	124	13	102
7	A	S7 A	9,70	286	124	15	102
9	TLR	S9 TLR	11,90	337	144	13	120
9	PR	S9 PR	11,40	343	144	10	63
9	PE	S9 PE	9,70	343	144	14	14
9	DPE	S9 DPE	11,40	343	144	10	161
9	CE	S9 CE	13,10	341	144	14	120
9	A	S9 A	15,60	337	144	17	120
9	AP	S9 AP	13,50	365	144	13	65

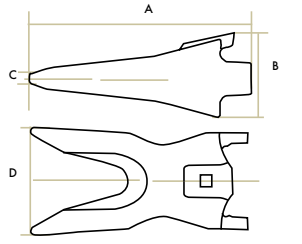
STICKEY

SIZE	TYPE	PART NO.	WEIGHT [kg]	DIMENSION [mm]			
				A	B	C	D
11	TLR	S11 TLR	18,50	378	175	11	140
11	PR	S11 PR	19,00	393	175	15	74
11	DPE	S11 DPE	18,80	405	175	12	188
11	PE	S11 PE	16,20	401	175	15	12
11	SA	S11 SA	23,70	410	175	14	90
11	AP	S11 AP	21,90	415	175	15	75
11	PRR	S11 PRR	21,10	435	175	15	85
11	RA	S11 RA	33,70	425	175	22	128
11	PRC	S11 PRC	16,50	356	175	17	70
13	TLR	S13 TLR	33,70	460	210	16	168
13	PR	S13 PR	32,70	453	210	18	89
13	PRC	S13 PRC	27,60	400	210	17	105
13	SA	S13 SA	47,30	500	210	30	140
13	PE	S13 PE	29,50	510	210	14	14
13	DPE	S13 DPE	37,00	500	210	70	240
13	AP	S13 AP	36,70	480	210	18	90
13	RA	S13 RA	56,50	505	210	32	191
13	PRR	S13 PRR	36,80	505	210	15	95
15	TLR	S15 TLR	52,30	525	244	15	190
15	PE	S15 PE	47,50	580	244	11	30
15	AP	S15 AP	64,00	610	244	20	100
15	PR	S15 PR	60,00	600	244	21	103
15	PR-R	S15 PR-R	65,00	650	244	17	122
15	PRC	S15 PRC	45,70	462	244	24	125
17	PR	S17 PR	69,00	629	287	25	121
17	PRC	S17 PRC	80,00	535	287	25	106

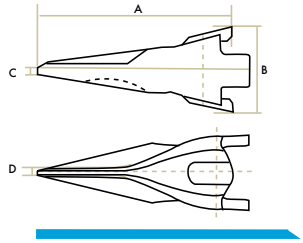
TEETH PART NO. / SIZE



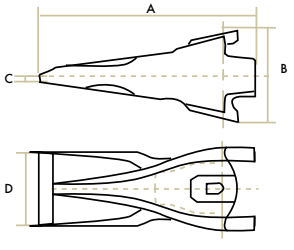
AP



DPE



PE



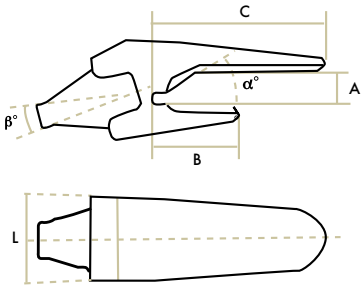
TLR

STICKEY

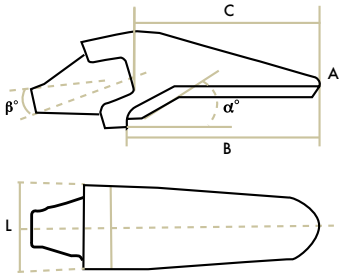
SIZE	ADAPTER TYPE	PART NO	WEIGHT [kg]	BLADE THICKNESS [mm]	DIMENSION [mm]							APPLICATIONS
					A	B	C	D	L	∂°	ß°	
SM	TYPE 3	SM 1215	0,63	15	15	72	21		45	30°	16°	E
S1	TYPE 2	S1 1020	2,00	20	20		140		56	30°	16°	C
S1	TYPE 3	S1 1220	1,40	20	20	97	25		56	30°	16°	E
S2	TYPE 2	S2 1025	3,10	20/25	20/25		164		67	30°	16°	C
S2	TYPE 3	S2 1225	2,50	20/25	20/25	104	37		67	30°	16°	E
S3	TYPE 1	S3 1525	3,80	25	26	65	130		73	30°	16°	E
S3	TYPE 2	S3 1025	3,75	25			145		73	30°	16°	C
S3	TYPE 3	S3 1225	3,30	25		130	35		73	30°	16°	E
S3	TYPE NS	S3 NS	2,10		110	80			73			E/C
S4	TYPE 1	S4 1530	5,90	30	31	75	150		85	30°	16°	E
S4	TYPE 2	S4 1030	5,90	30			170		85	30°	16°	C
S4	TYPE NS	S4 NS	3,20		126	92			85			E/C
S4	COIN 3°	S4 C30 L/R	11,70	30	228	63	93	93	194	30°	16°	E/C
S5	TYPE 1	S5 1535	9,20	35	36	85	170		98	30°	16°	E
S5	TYPE 2	S5 1035	10,00	35			220		98	30°	16°	C
S5	TYPE 5	S5 1535/0°	9,30	35	36	90	175		95	30°	0°	C
S5	TYPE NS	S5 NS	4,70		207	145			132			E/C
S5	COIN 3°	S5 C35 L/R	15,70	35	263	73	108	226	98	30°	16°	E/C
S7	TYPE 1	S7 1540	14,50	40	42	100	195		114	30°	16°	E
S7	TYPE 2	S7 1040	14,00	40			220		114	30°	16°	C
S7	TYPE 5	S7 1540/0°	13,50	40	42	105	200		114	30°	0°	C
S7	TYPE NS	S7 NS	7,80		172	124			114			E/C
S7	COIN 3°	S7 C40 L/R	25,80	40	306	85	125	263	114	30°	16°	E/C
S9	TYPE 1	S9 1550	22,60	50	52	118	230		132	30°	16°	E
S9	TYPE 1	S9 1545	22,90	45	47	118	230		132	30°	16°	E
S9	TYPE 2	S9 1045	21,80	45			260		132	30°	16°	C
S9	TYPE 5	S9 1545/0°	22,00	45	47	120	230		132	30°	0°	C
S9	TYPE 5	S9 1550/0°	22,00	50	52	120	230		132	30°	0°	C
S9	TYPE NS	S9 NS	12,90		207	145			132			E/C
S9	COIN 3°	S9 C45 L/R	43,00	45	356	99	145	306	132	30°	16°	E/C
S9	TYPE 4	S9 1550 PA	23,20	50	53	118	230		132	30°	16°	E
S9	TYPE PA	S9 PA	2,00		141	95	44					
S11	TYPE 4	S11 1560	31,00	60	63	136	284		155	30°	16°	E
S11	TYPE 4	S11 1560 A	35,50	60	63	260	284		155	30°	16°	E
S11	TYPE NS	S11 NS	28,00		274	180			155			E/C
S11	TYPE PA	S11 PA	3,40		165	106	46					
S11	COIN 6°	S11 C60 L/R	75,40	60	370	140		360	155	30°	16°	E/C
S13	TYPE 4	S13 1570	59,20	70	73	163	341		186	30°	16°	E
S13	TYPE 4	S13 1570 A	65,00	70	73	230	341		186	30°	16°	E
S13	TYPE 4	S13 1580	58,30	80	83	163	341		186	30°	16°	E
S13	TYPE 4	S13 1580 A	64,20	80	83	230	341		186	30°	16°	E
S13	TYPE 4	S13 1590	57,60	90	93	163	341		186	30°	16°	E
S13	TYPE 4	S13 1590 A	64,20	90	93	230	341		186	30°	16°	E
S13	TYPE NS	S13 NS	48,30		329	216			186			E
S13	COIN 6°	S13 C70 L/R	134,00	70	444	168		391	186	30°	16°	E/C
S13	TYPE PA	S13 PA	6,10		198	128	55					
S15	TYPE 4	S15 1590	99,30	90	93	200	468		215	30°	16°	E
S15	TYPE 4	S15 1590 A	120,00	90	93	416	468		215	30°	16°	E
S15	TYPE 4	S15 15100	100,00	100	103	220	468		215	30°	16°	E
S15	TYPE 4	S15 15100 A	118,50	100	103	416	468		215	30°	16°	E
S15	COIN 6°	S15 C90 L/R	209,00	90	545	200		450	215	30°	16°	E/C
S15	COIN 6°	S15 C100 L/R	214,00	100	545	200		450	215	30°	16°	E/C
S15	TYPE NS	S15 NS	80,00		392	257			215			E/C
S15	TYPE PA	S15 PA	10,10		230	151	76					
S17	TYPE 4	S17 17120	178,00	100	103	273	534		253		10°	E
S17	TYPE PA	S17 PA	16,40		271	178	89					
S17	TYPE NS	S17 NS	128,00		461	310			253			E/C

C = LOADER

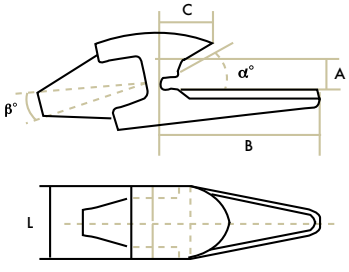
E = EXCAVATOR



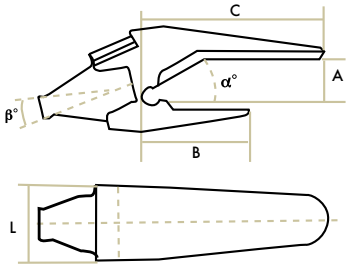
TYPE 1/ STANDARD



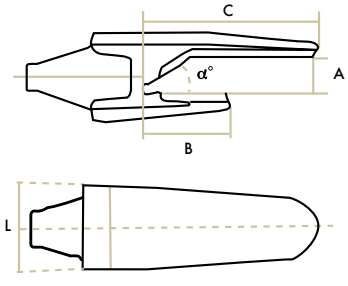
TYPE 2/ FLUSH



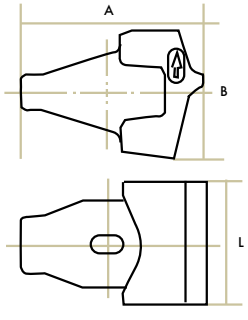
TYPE 3/ MINI STANDARD



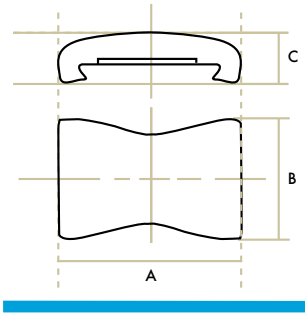
TYPE 4 / HIGH RESISTANCE



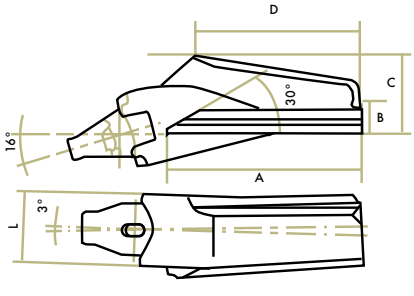
TYPE 5/ 0°



NS TYPE / WELD-ON NOSE



PA TYPE / WEAR CAP



CORNER TYPE / 3° & 6°

ACCESSORIES

STICKEY

PIN

SMALL PIN

SIZE	PART NO.	WEIGHT [kg]	DIAMETER [mm]	L [mm]
SM	SM CL	0,02	10	44
S1	S1 CL	0,038	10	60
S2	S2 CL	0,065	12	72
S3	S3 CL RR	0,1		72
S4	S4 CL RR	0,1		83
S5	S5 CL RR	0,2		97
S7	S7 CL / CL RR	0,2		112
S9	S9 CL / CL RR / CLBH	0,3		137
S11	S11 CL / CLBH	0,5		158
S13	S13 CL / CL DD (+)	0,8		188
S15	S15 CL / CL DD (+)	1,5		210
S17	S17 CL	2,05		255

DD = DIFFICULT DISASSEMBLING

PIN

PIN RETAINER

SIZE	PART NO.
M – 1 – 2	SM SB / S1 SB / S2 SB

PIN RETAINER

SIZE	PART NO.	WEIGHT [kg]	L [mm]
SM	OD 1	0,65	260
S1	OD 2	0,70	260
S2	OD 2	0,70	260
S3	OD 3	0,85	275
S4	OD 3	0,85	275
S5	OD 3	0,85	275
S7	OD 3	0,85	275
S9	OD 3	0,85	275
S11	OD 4	1,15	312
S13	OD 4	1,15	312
S15	OD 4	1,15	312
S17	OD 4	1,15	312

DISASSEMBLING TOOL

DISASSEMBLING TOOL

STIMIX KIT

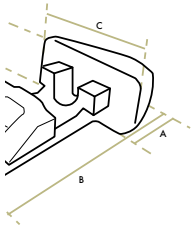
GUN

SIZE	RESINE PART NO.	GUN PART NO.	STATIC AGITATOR PART NO.	NB. OF USES	RECOMMENDED KIT
SM	S75 STIMIX	S75 PIST	S6.3.21 MS	6	*
SM	S200 STIMIX	S200 PIST	S 1018 MS	16	
SM	S400 STIMIX	S400 PIST	S 1018 MS	32	
S1	S75 STIMIX	S75 PIST	S6.3.21 MS	6	*
S1	S200 STIMIX	S200 PIST	S 1018 MS	16	
S1	S400 STIMIX	S400 PIST	S 1018 MS	32	
S2	S75 STIMIX	S75 PIST	S6.3.21 MS	4	
S2	S200 STIMIX	S200 PIST	S 1018 MS	12	*
S2	S400 STIMIX	S400 PIST	S 1018 MS	24	
S3	S75 STIMIX	S75 PIST	S6.3.21 MS	5	
S3	S200 STIMIX	S200 PIST	S 1018 MS	15	*
S3	S400 STIMIX	S400 PIST	S 1018 MS	30	
S4	S75 STIMIX	S75 PIST	S6.3.21 MS	4	
S4	S200 STIMIX	S200 PIST	S 1018 MS	12	*
S4	S400 STIMIX	S400 PIST	S 1018 MS	24	
S5	S75 STIMIX	S75 PIST	S6.3.21 MS	3	
S5	S200 STIMIX	S200 PIST	S 1018 MS	10	*
S5	S400 STIMIX	S400 PIST	S 1018 MS	20	
S7	S75 STIMIX	S75 PIST	S6.3.21 MS	1	
S7	S200 STIMIX	S200 PIST	S 1018 MS	5	*
S7	S400 STIMIX	S400 PIST	S 1018 MS	10	
S9	S75 STIMIX	S75 PIST	S6.3.21 MS	1	
S9	S200 STIMIX	S200 PIST	S 1018 MS	4	*
S9	S400 STIMIX	S400 PIST	S 1018 MS	8	
S11	S75 STIMIX	S75 PIST	S6.3.21 MS	1	
S11	S200 STIMIX	S200 PIST	S 1018 MS	3	*
S11	S400 STIMIX	S400 PIST	S 1018 MS	6	
S13	S200 STIMIX	S200 PIST	S 1018 MS	1	
S13	S400 STIMIX	S400 PIST	S 1018 MS	2	*
S15	S400 STIMIX	S400 PIST	S 1018 MS	1	
S17	S400 STIMIX	S400 PIST	S 1018 MS	1	

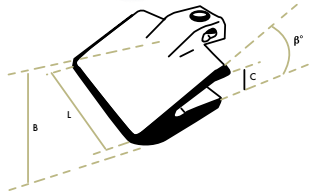
STIMIX KIT & GUN

	TYPE	PART NO.	WEIGHT [kg]	A	B	C	D
BLADE SHROUD 45/50	T4	SAD 5	1,5	90	190	88	44
BLADE SHROUD 60	T4	SAD 9	3	130	265	125	57
BLADE SHROUD 70	T4	SAD 9	3	130	265	125	57
BLADE SHROUD 90	T4	SAD 11	7,7	153	319	148	75

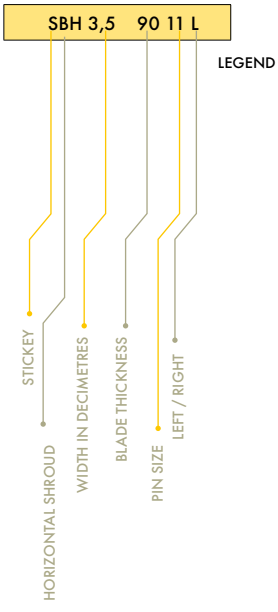
SHROUD ADAPTER



	PART NO.	SIZE	WEIGHT [kg]	L	B	C	ß
BLADE SHROUD 45 / 50	SBH 245-5 5	5	15 ,00	200	150	50	30°
BLADE SHROUD 45 / 50 RIGHT	SBH 245-50 5 R	5	15,70	200	150	50	30°
BLADE SHROUD 45 / 50 LEFT	SBH 245-50 5 L	5	15,70	200	150	50	30°
BLADE SHROUD 45 / 50	SBH 345-50 5	5	22,05	300	150	50	30°
BLADE SHROUD 45 / 50 RIGHT	SBH 345 50 5 R	5	22,60	300	150	50	30°
BLADE SHROUD 45 / 50 LEFT	SBH 345 50 5 L	5	22,60	300	150	50	30°
BLADE SHROUD 45 / 50	SBH 350 5 AC	5	27,50	300	130	50	30°
BLADE SHROUD 45 / 50 RIGHT	SBH 350 5 AR	5	28,50	300	130	50	30°
BLADE SHROUD 45 / 50 LEFT	SBH 350 5 AL	5	28,50	300	130	50	30°
BLADE SHROUD 60	SBH 260 9	9	27,00	200	160	60	30°
BLADE SHROUD 60 RIGHT	SBH 260 9 R	9	25,70	200	160	60	30°
BLADE SHROUD 60 LEFT	SBH 260 9 L	9	25,70	200	160	60	30°
BLADE SHROUD 60	SBH 2,460 9	9	31,10	240	160	60	30°
BLADE SHROUD 60 RIGHT	SBH 2,460 9 R	9	33,00	240	160	60	30°
BLADE SHROUD 60 LEFT	SBH 2,460 9 L	9	33,00	240	160	60	30°
BLADE SHROUD 60	SBH 360 9	9	38,70	300	160	60	30°
BLADE SHROUD 60 RIGHT	SBH 360 9 R	9	38,10	300	160	60	30°
BLADE SHROUD 60 LEFT	SBH 360 9 L	9	38,10	300	160	60	30°
BLADE SHROUD 60	SBH 3,560 9	9	45,00	350	160	60	30°
BLADE SHROUD 60 RIGHT	SBH 3,560 9 R	9	45,00	350	160	60	30°
BLADE SHROUD 60 LEFT	SBH 3,560 9 L	9	45,00	350	160	60	30°
BLADE SHROUD 70	SBH 270 9	9	26,10	200	212	70	30°
BLADE SHROUD 70 RIGHT	SBH 270 9 R	9	28,00	200	212	70	30°
BLADE SHROUD 70 LEFT	SBH 270 9 L	9	28,00	200	212	70	30°
BLADE SHROUD 70	SBH 2,570 9	9	31,40	250	212	70	30°
BLADE SHROUD 70 RIGHT	SBH 2,570 9 R	9	32,50	250	212	70	30°
BLADE SHROUD 70 LEFT	SBH 2,570 9 L	9	32,50	250	212	70	30°
BLADE SHROUD 70	SBH 370 9	9	38,00	300	212	70	30°
BLADE SHROUD 70 RIGHT	SBH 370 9 R	9	39,80	300	212	70	30°
BLADE SHROUD 70 LEFT	SBH 370 9 L	9	39,80	300	212	70	30°
BLADE SHROUD 70	SBH 3,5 70 9	9	42,70	350	212	70	30°
BLADE SHROUD 70 RIGHT	SBH 3,5 70 9 R	9	45,90	350	212	70	30°
BLADE SHROUD 70 LEFT	SBH 3,5 70 9 L	9	45,90	350	212	70	30°
BLADE SHROUD 90	SBH 2 90 11	11	40,00	200	231	90	30°
BLADE SHROUD 90 RIGHT	SBH 2 90 11 R	11	34,80	200	231	90	30°
BLADE SHROUD 90 LEFT	SBH 2 90 11 L	11	34,80	200	231	90	30°
BLADE SHROUD 90	SBH 2,5 90 11	11	42,30	250	231	90	30°
BLADE SHROUD 90 RIGHT	SBH 2,5 90 11 R	11	43,00	250	231	90	30°
BLADE SHROUD 90 LEFT	SBH 2,5 90 11 L	11	43,00	250	231	90	30°
BLADE SHROUD 90	SBH 3 90 11	11	50,00	300	231	90	30°
BLADE SHROUD 90 RIGHT	SBH 3 90 11 R	11	50,00	300	231	90	30°
BLADE SHROUD 90 LEFT	SBH 3 90 11 L	11	50,00	300	231	90	30°
BLADE SHROUD 90	SBH 3,5 90 11	11	57,70	350	231	90	30°
BLADE SHROUD 90 RIGHT	SBH 3,5 90 11 R	11	57,90	350	231	90	30°
BLADE SHROUD 90 LEFT	SBH 3,5 90 11 L	11	57,90	350	231	90	30°

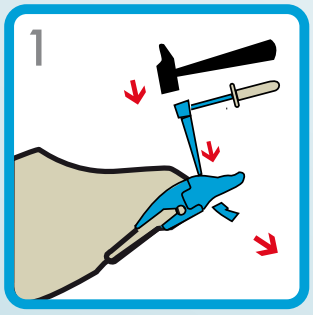


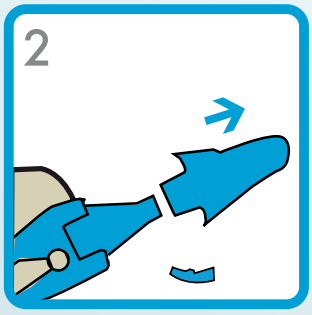
SHROUD

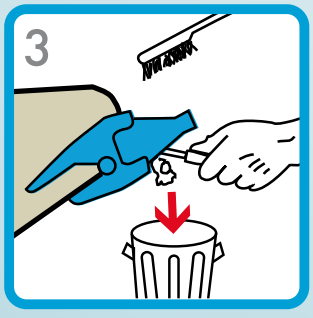


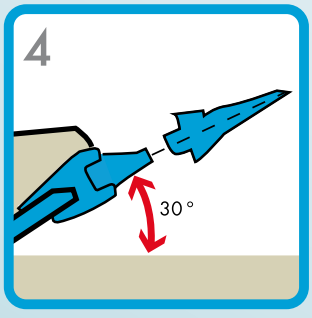
INSTRUCTIONS SHEET

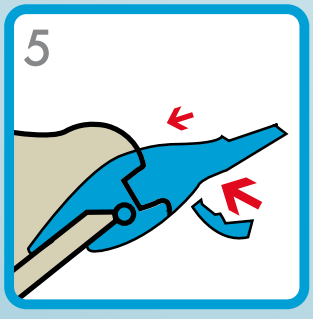
STICKEY

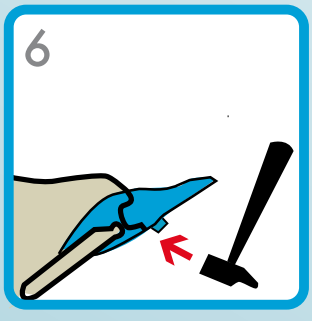


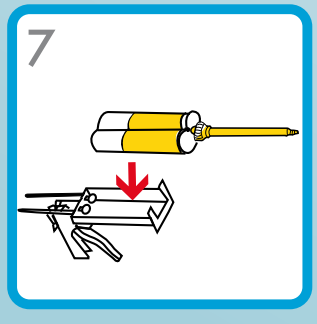


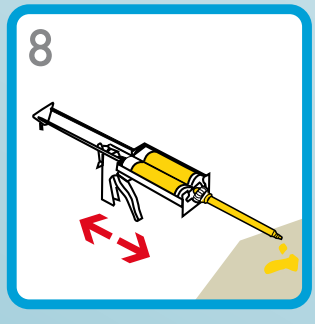


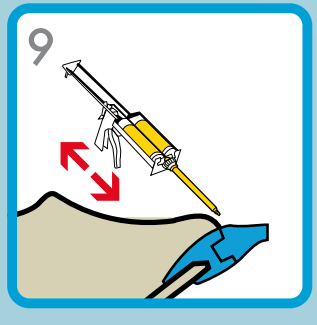












1. PLACE THE BUCKET IN DISASSEMBLING POSITION: the blade must be positioned at a tilt angle of 30° compared to the horizontal line.

2. DRIVE OUT THE PIN using the disassembling tool. Remove the tooth from the adapter.

3. COMPLETELY REMOVE THE RESIN CORE and clean, if necessary, the adapter nose and the resin receiver.

4. KEEP THE BUCKET IN TILTED POSITION so that the tooth positions through a gravity effect to be in contact with the adapter. Position the teeth on the adapters and insert the pins from the bottom.

5. INTEGRATE THE PINS WITH THE TEETH by applying a hammer blow.

6. MAKE SURE THAT THE CONTACT BETWEEN TEETH AND ADAPTERS IS ENSURED.

7. PREPARE THE STIMIX KIT which is composed of a gun, a cartridge containing the resin and two mixer tubes. Remove the cap by unscrewing the nut, place one mixer tube on the cartridge, fasten the tube using the nut. Place this completed unit on the gun. Keep the cartridge in straight position in order to avoid any leakage.

8. BY EXERTING SUCCESSIVE PRESSURES ON THE GUN HANDLE, while keeping in straight position, the resin will move forward in the mixer tube. We recommend removing a product quantity being equal to the three first pressures.

9. INTRODUCE THE STIMIX RESIN INTO THE CORRESPONDING PORT (BETWEEN PIN AND TOOTH). Operate smoothly but firmly and without interruption until all teeth are fitted. Wait 15 to 20 minutes before using the bucket in order to benefit from the optimal resin features.

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